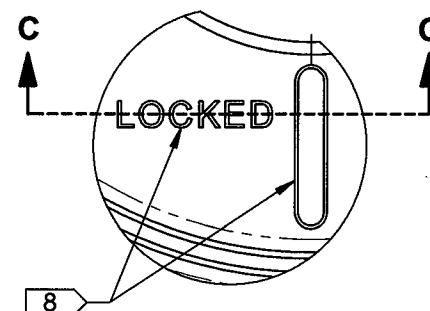
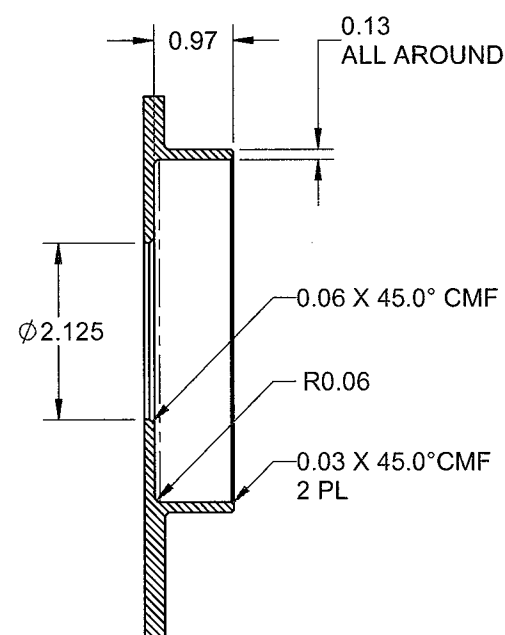
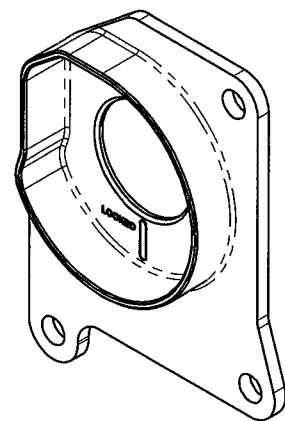


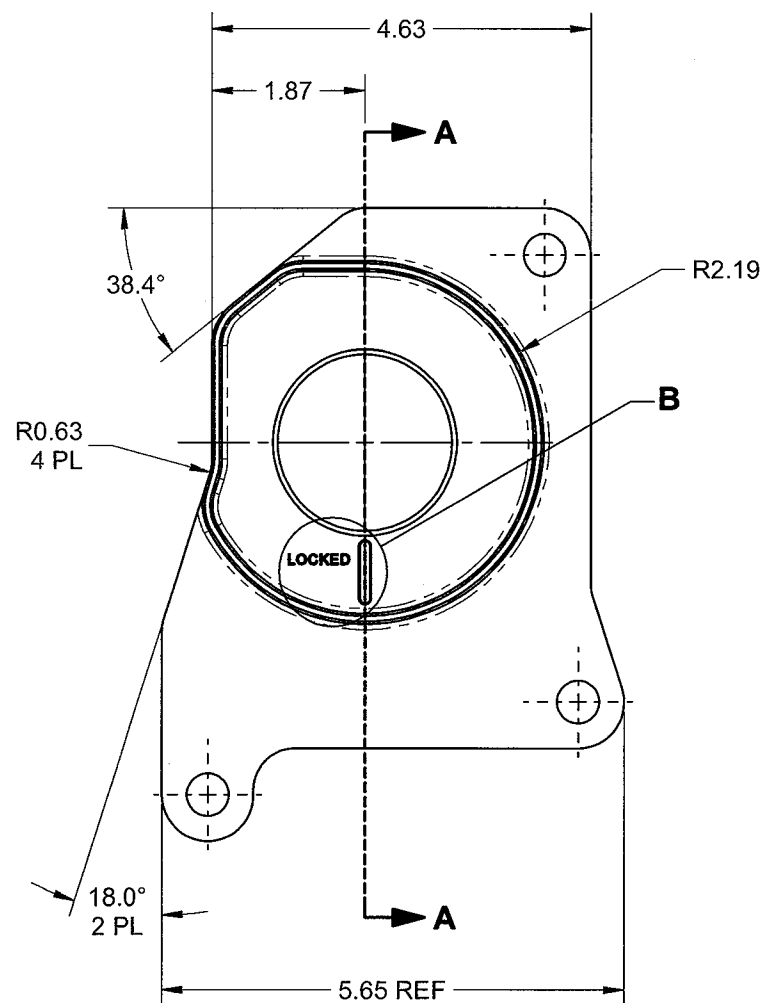
SECTION C-C



DETAIL B

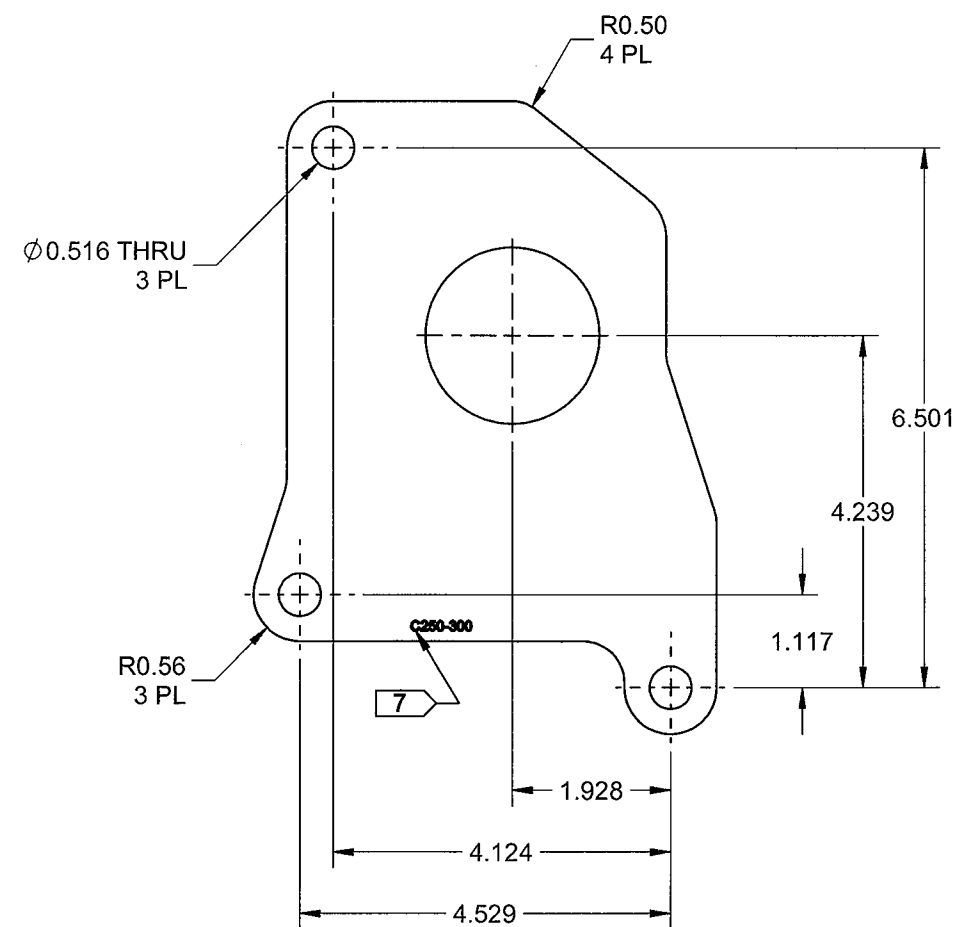
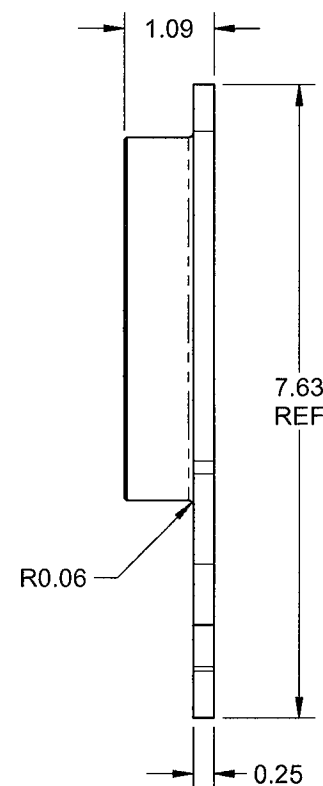


SECTION A-A



C250-300 RELEASE KNOB GUARD

9 10



NOTES:

1) MATERIAL: 6061-T6 / 7075-T6

2) HEAT TREAT: N/A

3) FINISH: ANODIZE BLACK PER MIL-A-8625 TYPE 2 CLASS 2

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "C250-300", AS SHOWN, 0.010 DEEP MAX

8) IDENTIFICATION: MACHINE ENGRAVE "LOCKED" AND SLOT AS SHOWN, 0.010 DEEP MAX, THEN FILL WITH WHITE PAINT

9) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE C250-300 REV.A.STEP

10) BEAD BLAST PRIOR TO ANODIZE BLACK FINISH

RELEASED

2020 FEB 27

A	NEW ISSUE	2020-530	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # C250-300 TITLE RELEASE KNOB GUARD SCALE NTS	
DRAWN	KPT		
CHECKED	PM		
MFG. APPR.	FK		
APPROVED	qf		
DATE	2/27/2020	REV. A SHEET 1 OF 1 COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	